

# PHYSICAL TESTING REPORT

**Heritage Clay Tiles Ltd**  
Hangman's Wood Industrial Park  
Stifford Road  
South Ockendon  
Essex  
RM15 6RL

FAO: Aaron McLaughlan

**Report of Tests on:** Clay Tiles

**Your Reference:** Clay Tiles

**Lucideon Reference:** (174374)-32622

**Date Reported:** 13-Oct-2017

**Order Number:** HGRP5280

**Date Logged:** 25-Sep-2017

**Date(s) of Test(s):** 03-Oct-2017 to 12-Oct-2017

## Determination of Impermeability of Clay Roofing Tiles

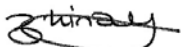
BSEN 539-1:2005 Method 2 & BSEN 1304:2005

No.	Time to First Drop (hr/min)	Impermeability Coefficient
1	20	0
2	20	0
3	20	0
4	20	0
5	20	0
6	20	0
7	20	0
8	20	0
9	20	0
10	20	0
Mean	-	0.0

The samples tested comply with Category 1

If 20 hours is indicated giving a coefficient of 0.00 this is equivalent to no drops of water noted throughout the 20 hour time period of the test. It is stated within clause 4.4.1 of BSEN 1304 that tiles classified as Category 1 shall have a mean impermeability coefficient after testing of 0.8 or less, and all individual results shall be 0.85 or less. Category 2 shall have a mean impermeability coefficient after testing of 0.925 or less, and all individual results shall be 0.95 or less. Tiles or fittings for roofs classified in Category 2 shall only be used with watertight roofing underfelt.

**End of Test Report**



Miss Zoe Kinally  
Manager