## PHYSICAL TESTING REPORT



**Heritage Clay Tiles Ltd** 

Hangman's Wood Industrial Park Stifford Road South Ockendon Essex RM15 6RL

FAO: Mr. Aaron McLaughlan

Report of Tests on: Clay Roof Tiles
Your Reference: Clay Roof Tiles
Lucideon Reference: UK23913-6102

Date Reported: 23-Mar-2023 Order Number: HAVP06333

**Date Logged:** 10-Mar-2023 **Date(s) of Test(s):** 20-Mar-2023 **to** 21-Mar-2023

## **Determination of Impermeability of Clay Roofing Tiles**

BSEN 539-1:2005 Method 2 & BSEN 1304:2013

	Time to First Drop (hr/min)	Impermeability Coefficient
No.		
1	20	0
2	20	0
3	20	0
4	20	0
5	20	0
6	20	0
7	20	0
8	20	0
9	20	0
10	20	0
Mean	-	0.0

Sampling Procedure: OP148

The samples tested comply with Category 1

If 20 hours is indicated giving a coefficient of 0.00 this is equivalent to no drops of water noted throughout the 20 hour time period of the test. It is stated within clause 4.4.1 of BSEN 1304 that tiles classified as Category 1 shall have a mean impermeability coefficient after testing of 0.8 or less, and all individual results shall be 0.85 or less. Category 2 shall have a mean impermeability coefficient after testing of 0.925 or less, and all individual results shall be 0.95 or less. Tiles or fittings for roofs classified in Category 2 shall only be used with watertight roofing underfelt.

**End of Test Report** 

Mr Richard Oliver Manager

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